

FIELD PERFORMANCE OF EFFICIENCY OF A SOLAR CABINET DRYER ON AGRICULTURAL CROP

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Abstract

Open air solar drying is one of the oldest methods of food preservation but research has shown that during this process, crops due get contaminated and due to uncontrolled amount of sun light crops due loss their quality. In other to improve the process of drying agricultural crops, solar cabinet dryer was discovered. This research investigates the field performance of efficiency of a solar cabinet dryer on agricultural crops. Two samples of Okro (*Abelmoschus Esculentus*) and pepper (*pipper congum*) were bought from Eke Awka market in Anambra state. The samples were prepared in readiness for the drying using solar dryer. Three sets of thermometer and a veto letter dual weighing balance and a solar cabinet were used for the experiment. Each sample was weighed in two places to a 300g of mass and placed in chambers 1 and 2 of the solar cabinet dryer. This was done for experiments 1 and 2. Experiment 1 lasted for four days while experiment 2 lasted for three days. The result of the experiment showed that in the first experiment the highest temperature attained was 60⁰c in chamber 1 and 59⁰c in chamber 2 while in the second experiment it was 62⁰c in chamber 1 and 58⁰c in chamber 2. The result of the changes in the masses of Okro and Pepper in the experiment 1 showed that mass of Okro reduced from 300g to 65g in chamber 1 and 90g in chamber 2, while pepper reduced from 300g to 105g both in chambers 1 and 2. In the second experiment the masses of Okro reduced from 300g to 65g both in chambers 1 and 2, while Pepper reduced from 300g to 80g both in chambers 1 and 2. The results of the drying of Okro and Pepper has shown that solar cabinet dryer can be used as effective and safe instrument in the drying and preservation of agricultural produce, and that large quantities of the two products can always be dried and stored.

Keywords: Solar Cabinet Dryer, Drying, Agricultural Crops

Introduction

Many agricultural produce like cereals, vegetables and cash crops are produced in Nigeria at a very large extent from local farmers but greater percentage of them do get damaged or are wasted before they reach their final consumers. One of the major problems facing local production of these agricultural produce is the lack of adequate storage and processing facilities. Food and Agricultural Organization (F.A.O.), (2002) statistics shows that such products as cereal, oil seeds and tuber, up to 50% of the produce are lost after harvest before reaching the consumers. With the decline in the prize of crude oil which is the major source of our national income, Nigerian government is now trying to pay serious attention to agriculture. For our country to improve its agricultural produce there is serious need to improve in our storage and processing facilities in our rural areas to assist farmers in the reduction of damage of their agricultural produce and when this is done our agricultural produce will increase.

One of the major ways of processing agricultural produce is through drying. Drying is the process of removing water/moisture from a material. Ganda, Garba, Danshehu, Momoh & Rabi, (2012), state that the objective in drying agricultural product is to reduce its moisture content to that level which prevents deterioration within a period of time regarded as safe storage period. One of the major ways of drying is the use of solar energy. The sun which is made up of extremely hot gaseous matter is the only source of heat and light for the entire universe, (Gulma, 1996). Solar energy is the world most abundant source of energy known and used by mankind (Danshehu, 2010). Solar drying is the process of removing moisture from a material with the help of heat from the sun. This

type of drying is general used by local farmers in the processing of their agricultural produce. According to Okonkwo and Nwoke (2008) solar drying encourages high product quality and reduces period of drying. Solar drying of food has remained an excellent system of food drying, (Nwokoye, 2006). One of the ways of achieving solar crop drying is the use of solar cabinet dryer. The dryer consists of two roof level. The first roof level and the body of the dryer are made of stainless steel. The drying Chambers is approximately 24cm in height with the same length and width as the dryer and houses four drying trays. The drying chamber is provided with two doors which allow loading and unloading of materials. According to Okonkwo and Nwoke (2008), the solar crop dryer could be helpful in drying other agricultural products such as maize, beans and root crops-cassava, plantain, and cocoa yam as well as perishable items as vegetable, tomato, fruits, meat and fish. By systematic application of heat, drying can effectively be achieved (Charm, 1978, Carl & Hall, 1980).

Materials and Methods

Two samples of Okro (*Abelmoschus Esculentus*) and pepper (pipper congun) were bought from Eke Awka market in Anambra State. The samples were prepared in readiness for the drying, using solar dryer. Three sets of thermometer and a veto letter dual weighing balance and a solar cabinet were used for the experiment. Each sample was weighed in two places to a 300g of mass and placed in chambers 1 and 2 of the solar cabinet dryer. During the initial measurement, the initial air temperature was taken using the sets of mercury in glass thermometer. The two chamber solar dryer was used to dry the Okro and pepper. The experiment was carried in the month of June 2016 to investigate the performance of the solar cabinet dryer. During the performance period the ambient temperature, collector inlet temperature of chambers I and II were measured by laboratory version of mercury-in-glass thermometer (accuracy of $+0.5^{\circ}\text{c}$) at regular interval of one hour between the hours of 0900 and 1800hrs local time. The first experiment lasted for four days while the second experiment lasted three days. The reason for this long duration of drying of the samples is because the days were rainy; this makes the temperature to drop. The experiment in each case was continued until total drying was achieved.

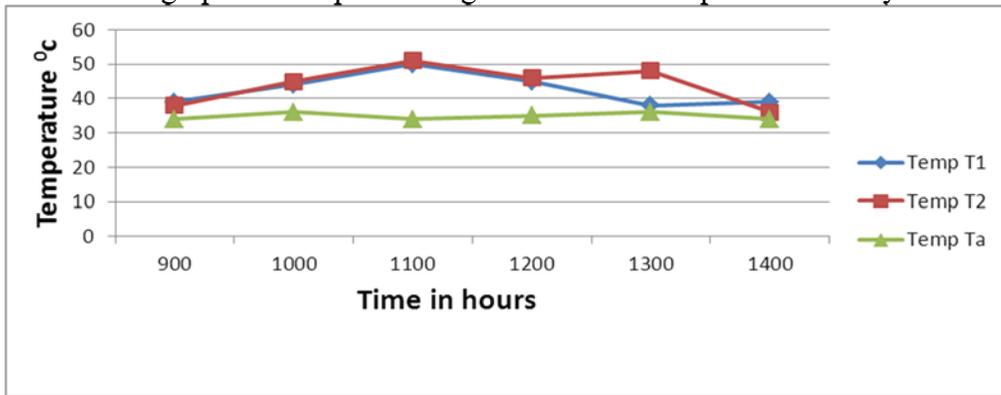
Result and Discussion

The result of the experiment are shown in tables 1-7 .In the first day of the experiment 1, drying started at 0900hrs with the masses of each products weighing 300g in both chambers and initial temperature of 39°c and 32°c in chambers 1 and 2 respectively, the products showed a noticeable change (i. e. reduction in mass of the products), but between hours of 1300hrs and 1500hrs there was a drop in temperature due to rainfall and this made the products to absorb moisture and consequently increase in mass of the products, after which there was increase in temperature which dropped in late hours of the day, drying stopped at 1800hrs with the masses of pepper and Okro weighing 220g and 235g in chamber 1 and 253g and 255g in chamber 2

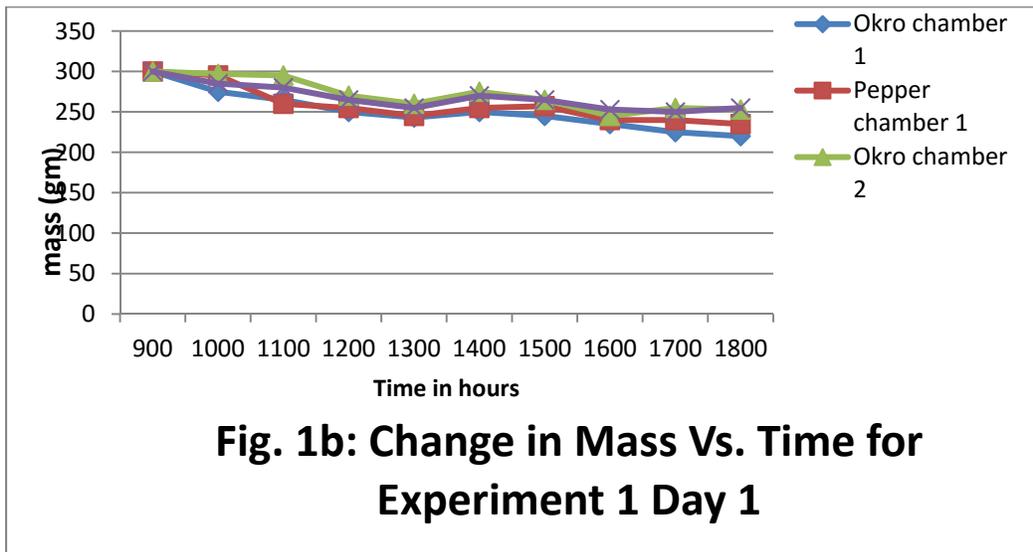
Tables 1, experiments 1, Day 1.10/06/2016

| Time in Hrs | Chamber I mass in (g) | | Temp in °c | Chamber II mass in (g) | | Temp. in °c | Ambient Temp in °c |
|-------------|-----------------------|--------|------------|------------------------|-----|-------------|--------------------|
| | Okro | Pepper | | | | | |
| 0900 | 300 | 300 | 39 | 300 | 300 | 38 | 34 |
| 1000 | 275 | 295 | 44 | 297 | 285 | 45 | 36 |
| 1100 | 265 | 260 | 50 | 295 | 280 | 51 | 34 |
| 1200 | 250 | 255 | 45 | 270 | 265 | 46 | 35 |
| 1300 | 243 | 245 | 38 | 260 | 255 | 48 | 36 |
| 1400 | 250 | 255 | 39 | 275 | 270 | 36 | 34 |
| 1500 | 245 | 257 | 49 | 265 | 265 | 46 | 32 |
| 1600 | 235 | 240 | 55 | 245 | 253 | 48 | 34 |
| 1700 | 225 | 240 | 46 | 255 | 250 | 40 | 32 |
| 1800 | 220 | 235 | 36 | 253 | 255 | 36 | 30 |

The graph of Temperature against Time for Experiment 1 Day 1



The graph of Mass (kg) against Time for Experiment 1 Day 1

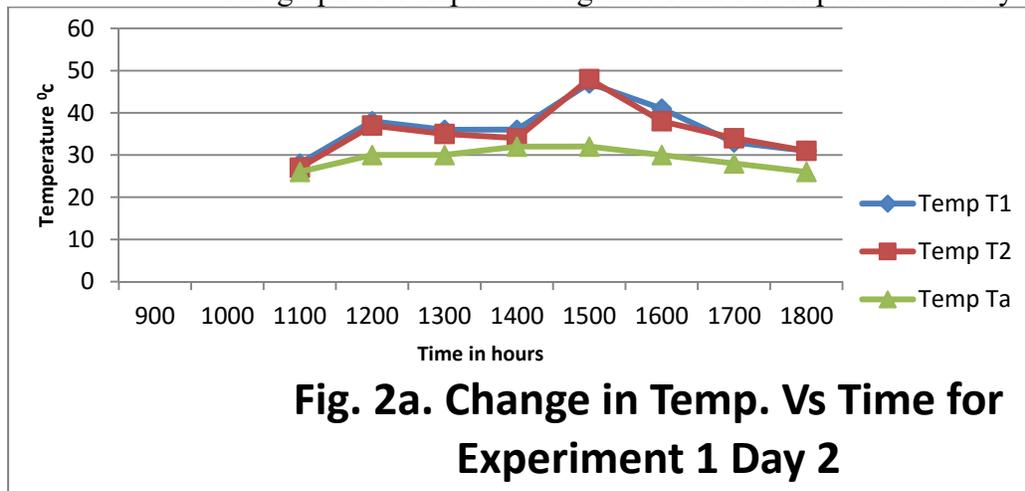


In the second day of the experiment drying started at 1100hrs due to early hour rainfall. The masses of each products weighed 225 for Okro and 230 for pepper in chamber 1 and 245 for Okro and 240 for pepper in chamber `2 with initial temperatures of 28⁰c and 27⁰c in chambers 1 and 2 respectively, the products showed a noticeable change (i. e. reduction in mass of the products), the highest temperature of 47⁰c and 41⁰c was recorded between hours of 1500hrs and 1600hrs, which later dropped in late hours of the day, drying stopped at 1800hrs with the mass of pepper and Okro weighing 175g and 195g in chamber 1 and 205g and 205g.

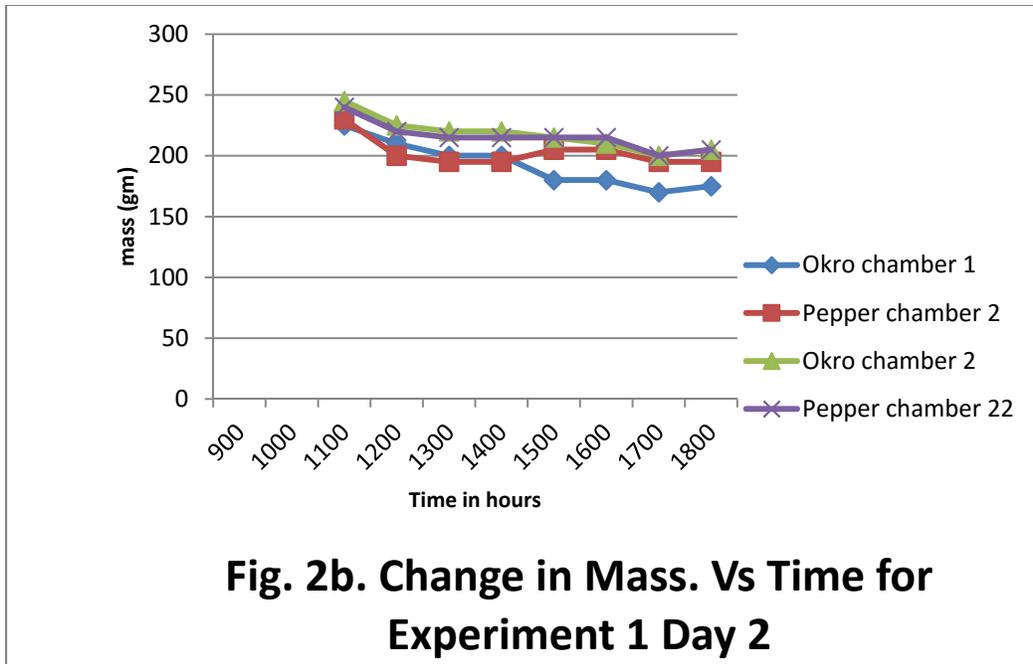
Table 2, experiments 1, Day 2. 11/06/2016

| Time in Hrs | Chamber I mass in (g) | | Temp in °c | Chamber II mass in (g) | | Temp . in °c | Ambient Temp in °c |
|-------------|-----------------------|--------|------------|------------------------|--------|--------------|--------------------|
| | Okro | Pepper | | Okro | Pepper | | |
| 0900 | | | | | | | |
| 1000 | | | | | | | |
| 1100 | 225 | 230 | 28 | 245 | 240 | 27 | 26 |
| 1200 | 210 | 200 | 38 | 225 | 220 | 37 | 30 |
| 1300 | 200 | 195 | 36 | 220 | 215 | 35 | 30 |
| 1400 | 200 | 195 | 36 | 220 | 215 | 34 | 32 |
| 1500 | 180 | 205 | 47 | 215 | 215 | 48 | 32 |
| 1600 | 180 | 205 | 41 | 210 | 215 | 38 | 30 |
| 1700 | 170 | 195 | 33 | 200 | 200 | 34 | 28 |
| 1800 | 175 | 195 | 31 | 205 | 205 | 31 | 26 |

The graph of Temperature against Time for Experiment 1 Day 2



The graph of Mass against Time for experiment 1 Day 2



In the third day of the experiment drying started at 0900hrs with the masses of each products weighing 180g for Okro and 200g for Pepper in chamber 1 and 120g for Okro and 205 for Pepper in chamber 2 and initial temperature of 32⁰c and 32⁰c in chambers 1 and 2 respectively, the products showed a noticeable change (i. e. reduction in mass of the products), the highest temperature was recorded between hours 1300hrs and 1400hrs which dropped in late hours of the day, drying stopped at 1800hrs with the mass of pepper and Okro weighing 115g and 150g in chamber 1 and 140g and 160g in chamber 2

Table 3, Experiment 1, Day 3 12/06/2016

| Time in Hrs | Chamber I mass in (g) | | Temp in °c | Chamber II mass in (g) | | Temp. in °c | Ambient Temp in °c |
|-------------|-----------------------|--------|----------------|------------------------|--------|----------------|--------------------|
| | Okro | Pepper | T ₁ | Okro | Pepper | T ₂ | T _a |
| 0900 | 180 | 200 | 32 | 210 | 205 | 32 | 25 |
| 1000 | 170 | 185 | 37 | 200 | 195 | 35 | 28 |
| 1100 | 165 | 185 | 43 | 200 | 190 | 44 | 30 |
| 1200 | 150 | 175 | 55 | 180 | 180 | 52 | 36 |
| 1300 | 135 | 160 | 59 | 175 | 175 | 57 | 38 |
| 1400 | 120 | 155 | 60 | 155 | 160 | 59 | 38 |
| 1500 | 103 | 145 | 46 | 140 | 145 | 46 | 32 |
| 1600 | 100 | 130 | 38 | 140 | 145 | 37 | 30 |
| 1700 | 115 | 145 | 32 | 145 | 155 | 30 | 28 |
| 1800 | 115 | 150 | 30 | 140 | 160 | 28 | 26 |

The graph of Temperature against Time for Experiment 1 Day 3

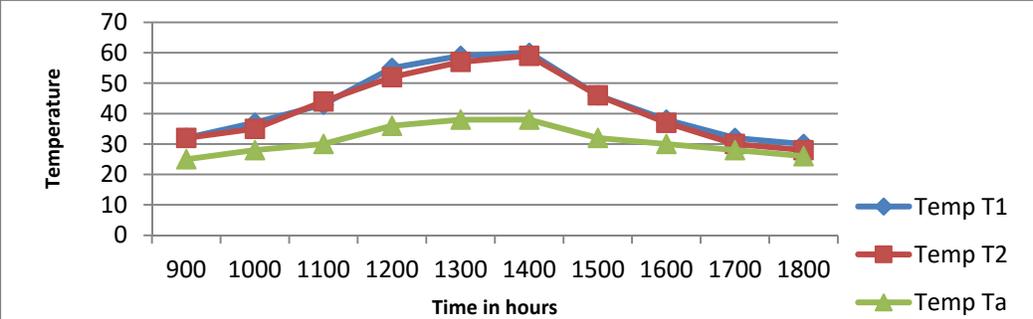


Fig. 3a: Change in temp. Vs Time for Experiment 1 Day 3

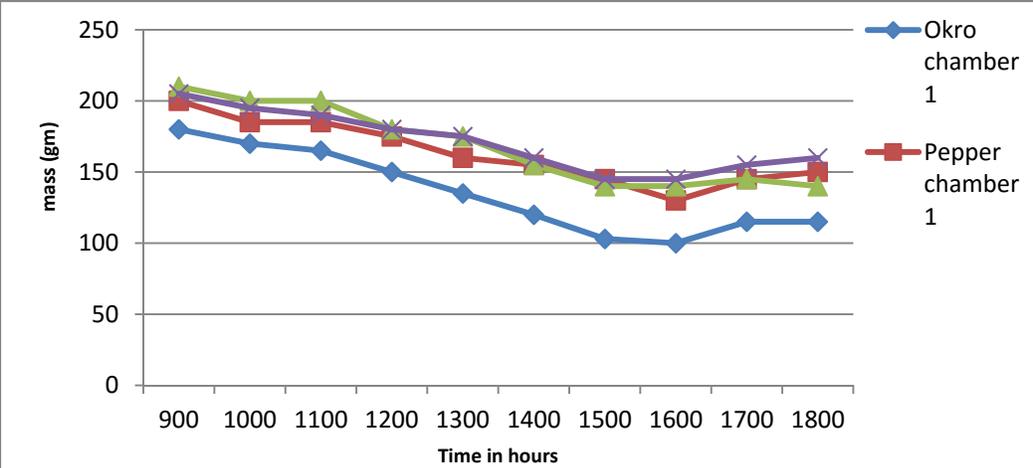


Fig. 3b: Change in Mass. Vs Time for Experiment 1 Day 3

In the fourth day of the experiment drying started at 0900hrs with the masses of each products weighing 110g for Okro and 140g for pepper in chamber 1 and 140g for Okro and 145g for Pepper in chamber 2 with initial temperature of 29⁰c and 29⁰c in chambers 1 and 2 respectively, the products showed a noticeable change (i. e. reduction in mass of the products). The highest temperature of 57⁰c and 59⁰c was recorded at 1400hrs in chambers 1 and 2 respectively. The temperature dropped in late hours of the day, drying stopped at 1800hrs with the mass of pepper and Okro weighing 65g and 105g in chamber 1 and 90g and 105g in chamber 2

Table 4, Experiment 1, Day 4 13/06/2016

| Time in Hrs | Chamber I mass in (g) | | Temp in °c | Chamber II mass in (g) | | Temp. in °c | Ambi ent Temp in °c |
|-------------|-----------------------|--------|----------------|------------------------|--------|----------------|---------------------|
| | Okro | Pepper | T ₁ | Okro | Pepper | T ₂ | T _a |
| 0900 | 110 | 140 | 29 | 140 | 145 | 29 | 28 |
| 1000 | 95 | 135 | 30 | 135 | 145 | 29 | 28 |
| 1100 | 95 | 130 | 46 | 130 | 140 | 47 | 26 |
| 1200 | 95 | 125 | 47 | 130 | 140 | 52 | 31 |
| 1300 | 80 | 120 | 49 | 155 | 125 | 57 | 32 |
| 1400 | 80 | 120 | 57 | 155 | 125 | 59 | 34 |
| 1500 | 75 | 115 | 49 | 105 | 125 | 46 | 32 |
| 1600 | 65 | 110 | 49 | 100 | 120 | 37 | 32 |
| 1700 | 65 | 110 | 39 | 95 | 110 | 30 | 30 |
| 1800 | 65 | 105 | 39 | 90 | 105 | 28 | 30 |

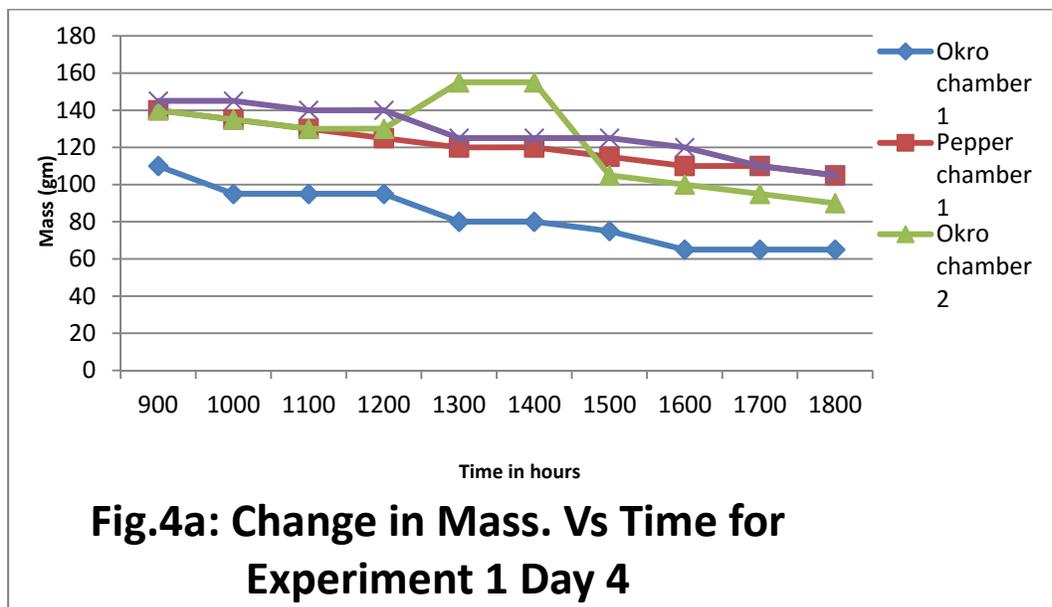


Fig.4a: Change in Mass. Vs Time for Experiment 1 Day 4

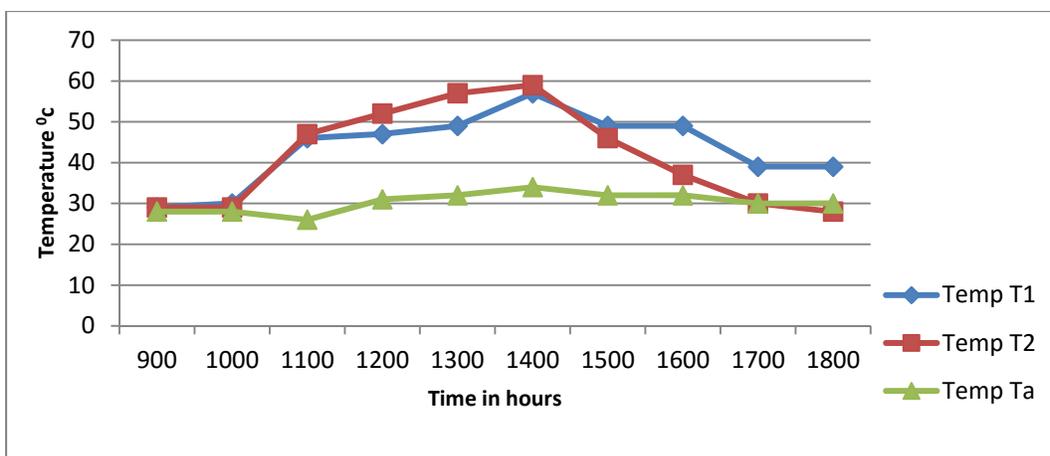
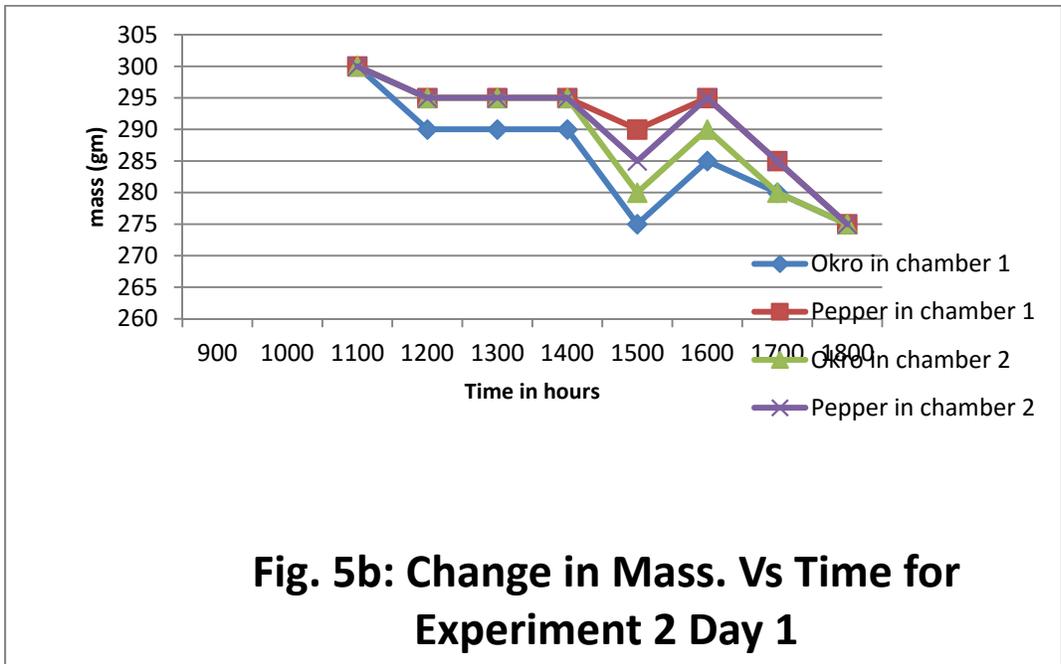
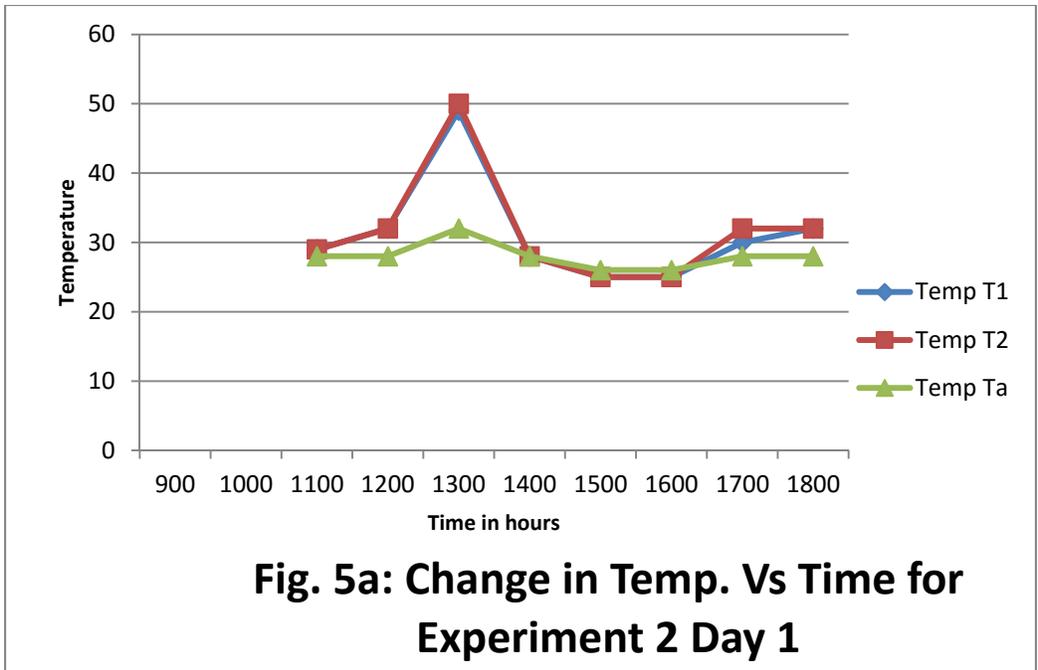


Fig. 4b: Change in Temp. Vs Time for Experiment 1 Day 4

In the first day of the experiment 2 drying started at 1100hrs due to early rainfall. The masses of each products weighing 300g in both chambers and initial temperature of 29⁰c and 29⁰c in chambers 1 and 2 respectively, the products showed a noticeable change (i. e. reduction in mass of the products), the highest temperature of 49⁰c and 50⁰c for chambers 1 and 2 at 1300hrs respectively which dropped in late hours of the day, drying stopped at 1800hrs with the mass of pepper and Okro weighing 275g and 275g in chamber 1 and 275g and 275g in chamber 2

Table 5, Experiment 2, Day 1.15/06/2016

| Time in Hrs | Chamber I mass in (g) | | Temp in °c T ₁ | Chamber II mass in (g) | | Temp. in oc T ₂ | Ambient Temp in °c T _a |
|-------------|-----------------------|--------|------------------------------|------------------------|--------|-------------------------------|--------------------------------------|
| | Okro | Pepper | | Okro | Pepper | | |
| 0900 | | | | | | | |
| 1000 | | | | | | | |
| 1100 | 300 | 300 | 29 | 300 | 300 | 29 | 28 |
| 1200 | 290 | 295 | 32 | 295 | 295 | 32 | 28 |
| 1300 | 290 | 295 | 49 | 295 | 295 | 50 | 32 |
| 1400 | 290 | 295 | 28 | 295 | 295 | 28 | 28 |
| 1500 | 275 | 290 | 25 | 280 | 285 | 25 | 26 |
| 1600 | 285 | 295 | 25 | 290 | 295 | 25 | 26 |
| 1700 | 280 | 285 | 30 | 280 | 285 | 32 | 28 |
| 1800 | 275 | 275 | 32 | 275 | 275 | 32 | 28 |



In the second day of the experiment 2 drying started at 0900hrs with the masses of each products weighing 275g in chambers 1 and 275g for Okro and 265g for Pepper in chambers 2 with initial temperature of 30^oc and 31^oc in chambers 1 and 2 respectively, the products showed a noticeable change (i. e. reduction in mass of the products), the highest temperature of 60^oc and 59^oc in chambers 1 and 2 respectively was recorded at 1400hrs, which dropped in late hours of the day, drying stopped at 1800hrs with the mass of Okro and Pepper weighing 150g and 155g in chamber 1 and 160g and 155g in chamber 2 for Okro and Pepper respectively.

Table 6, Experiment 2, Day 2.16/06/2016

| Time in Hrs | Chamber I mass in (g) | | Temp in °c T ₁ | Chamber II mass in (g) | | Temp. in °c T ₂ | Ambient Temp in °c T _a |
|-------------|-----------------------|--------|------------------------------|------------------------|--------|-------------------------------|--------------------------------------|
| | Okro | Pepper | | Okro | Pepper | | |
| 0900 | 275 | 275 | 30 | 275 | 265 | 31 | 30 |
| 1000 | 260 | 250 | 40 | 260 | 255 | 44 | 32 |
| 1100 | 255 | 215 | 45 | 255 | 250 | 51 | 34 |
| 1200 | 240 | 235 | 52 | 235 | 280 | 49 | 38 |
| 1300 | 220 | 215 | 58 | 225 | 215 | 56 | 36 |
| 1400 | 210 | 210 | 60 | 215 | 210 | 58 | 34 |
| 1500 | 195 | 190 | 58 | 200 | 195 | 56 | 36 |
| 1600 | 175 | 175 | 52 | 180 | 170 | 48 | 34 |
| 1700 | 160 | 165 | 44 | 170 | 165 | 40 | 32 |
| 1800 | 150 | 155 | 38 | 160 | 155 | 40 | 28 |

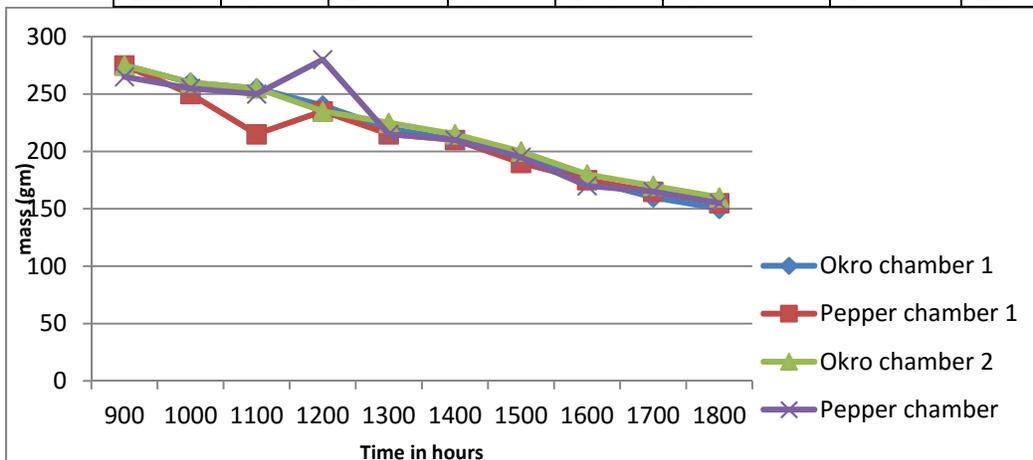


Fig. 6a: Change in Mass Vs Time for Experiment 2 Day 2

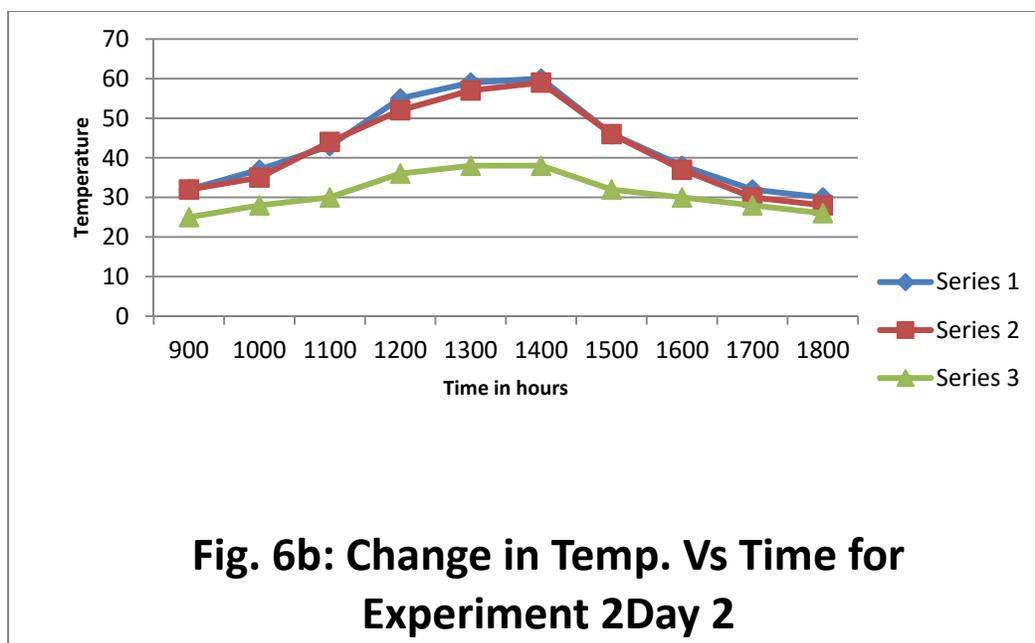


Fig. 6b: Change in Temp. Vs Time for Experiment 2 Day 2

In the third day of the experiment 2 drying started at 0900hrs with the masses of each products weighing 150g for pepper and 160g for Pepper in chambers 1 and 165g for Okro and 155g for Pepper in chambers 2 with initial temperature of 30⁰c and 31⁰c in chambers 1 and 2 respectively, the products showed a noticeable change (i. e. reduction in mass of the products), the highest temperature of 62⁰c and 57⁰c in chambers 1 and 2 respectively was recorded at 1300hrs, which dropped in late hours of the day, drying stopped at 1800hrs with the mass of Okro and Pepper weighing 65g and 80g in chamber 1 and 65g and 80g for Okro and Pepper in chamber 2 respectively.

Table 7, Experiment 2, Day 3 17/06/2016

| Time in Hrs | Chamber I mass in (g) | | Temp in °c | Chamber II mass in (g) | | Temp . in °c | Ambient Temp in °c |
|-------------|-----------------------|--------|------------|------------------------|------|--------------|--------------------|
| | Okro | Pepper | | T ₁ | Okro | | |
| 0900 | 150 | 160 | 30 | 165 | 155 | 31 | 29 |
| 1000 | 145 | 155 | 40 | 160 | 145 | 40 | 32 |
| 1100 | 140 | 140 | 45 | 145 | 135 | 46 | 36 |
| 1200 | 120 | 125 | 52 | 135 | 130 | 50 | 34 |
| 1300 | 105 | 110 | 62 | 115 | 120 | 57 | 38 |
| 1400 | 90 | 95 | 58 | 95 | 100 | 54 | 37 |
| 1500 | 80 | 85 | 55 | 85 | 95 | 53 | 36 |
| 1600 | 75 | 80 | 50 | 80 | 90 | 51 | 32 |
| 1700 | 65 | 80 | 44 | 65 | 80 | 44 | 32 |
| 1800 | 65 | 80 | 36 | 65 | 80 | 35 | 30 |

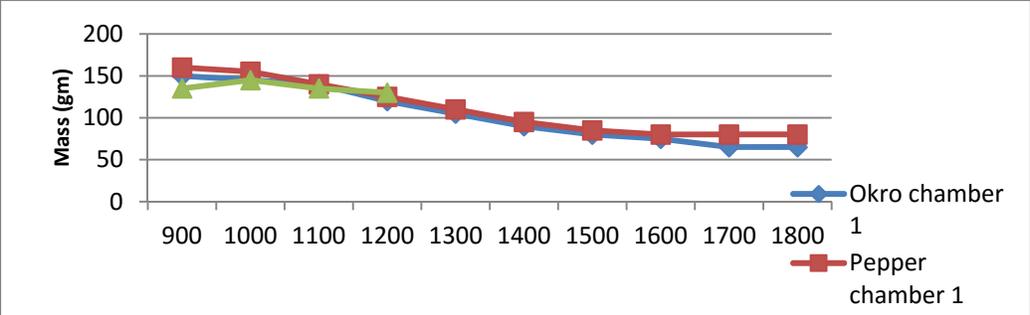


Fig. 7a: Change in mass vs time for experiment 2 Day 3

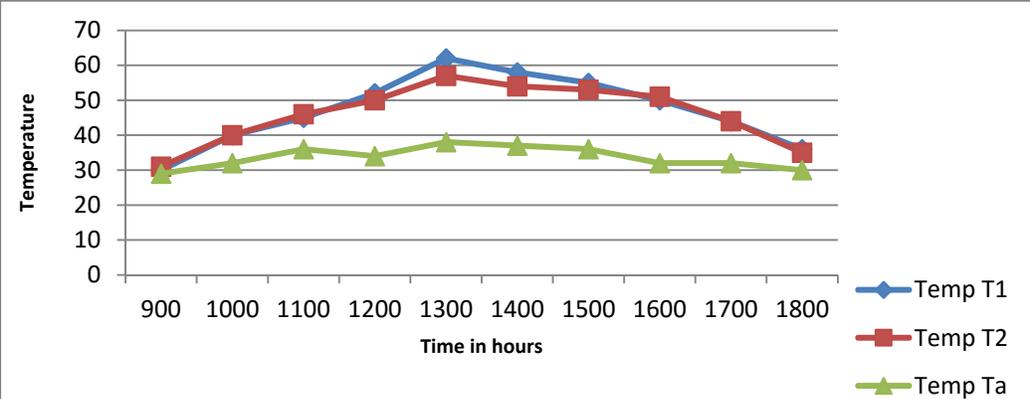


Fig. 7b: Change in Temp. Vs Time for Experiment 2 Day 3

Discussion

In the first experiment, drying lasted for four days with the masses of each product weighing 300g in both chambers initially. The products showed a noticeable change (i. e. reduction in mass of the products), from 300g in day 1 for both chambers to 65g for Okro and 105g for Pepper in chamber1 to 90g for Okro and 105 for Pepper in chamber 2. In the second experiment drying lasted for three days, there was a serious reduction in the mass of each product weighing 300g in both chambers. The mass of the products reduced from 300g in day of second experiment to 65g and 80g for the mass of Okro and Pepper respectively for both in chamber 1 and chamber 2. Total drying was achieved in both experiments. High temperature of value of 62°c at 1400 hours was recorded. The moisture content was reduced between 15-20% in both experiments. This is in line with the works of Nwokoye et al, (2006) who carried out the same experiment using maize, groundnut and pepper. They found that good drying of the products was achieved with moisture content of the products reducing by 20%.

Conclusion

The use of solar cabinet dryer has been proved as a good means of preservation of the agricultural products. It has also been shown that solar can be used in place of fossil fuel for drying of agricultural produce; thus, making room for savings on the parts of the farmers, open new markets and generally improve the quality of life of the farmers

Food preservation here is seen to have controlled the factors adversely affecting the safety, nutritive value, appearance, texture, flavour and keeping the qualities of the raw materials and processed foods. The analysis of the solar drying has shown that they are cost effective solution to some of the problems of food preservation in sunny climate.

The result of the drying of Okro and Pepper has shown that solar cabinet dryer can be used as effective and safe instrument in the drying and preservation of agricultural produce, and that large quantities of the two products can always be dried and stored and could retain the quality over a period of time.

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